

Work Order ID 142472

142472

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Thursday, March 10, 2016 7:08:47 AM

Item ID: D3404-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: GHW/ Lug
 Start Date: 3/11/2016 Start Qty: 60.00 *67*
 Required Date: 3/25/2016 Req'd Qty: 60.00 **60**
 Reference: **60** Cust Item ID:
 Customer:

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3404	Rev C								
100		0.00							DAS 14 9-39
100	BAND SAW								
Bandsaw	Memo	0.20							
Jeaspa Bandsaw	Cut blank: 2.700" long								<i>67</i> <i>16/03/11</i>
105		0.00							DAS 13 9-39
105	Outsource process - Machining								
Outsource5	Memo	0.00							
Outsource process - Machining	ISSUE PO <i>31709</i>								<i>67</i> MAR 15 2016
	MACHINE PER DRWG D3404 REV.C								
	<i>CHAMFER ALL EDGES 45° .060"</i>								
115		0.00							
115	Receive & Inspect for Damage & Mat'l Certs								
Packaging	Memo	0.00							
Packaging									<i>67x</i> <i>SP/16-04-05</i>

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Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

APR 07 2016

Picklist Print

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Work Order ID: 142472

142472

Parent Item: D3404-1

D3404-1

Parent Item Name: GHW/ Lug

Start Date: 3/11/2016

Required Date: 3/25/2016

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP Rev:A05.09.01New issueKJ/JLM
IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3404-1P		Purchased	No				Each	0.0000		60			
D3404-1P									**				
GHW/ Lug													
M304B0.750X2.500		Purchased	No			100	f	15.2000	0.2291	14.46947			
M304B0 750X2 500									**				
304 BAR .750 X 2.50													

Location

Loc Qty

Loc Code

MAT009

15.2

m133450

3.2

m134117

12

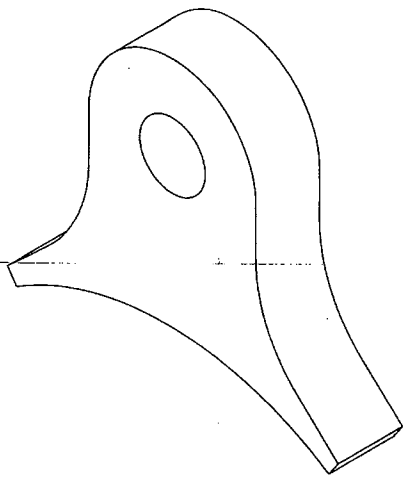
3.2
12

DAS

14

9-39

16/03/11



D3404-1 GHW LUG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 142472 MLJ
16-03-09

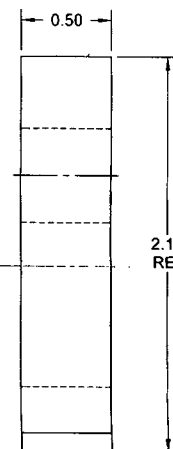
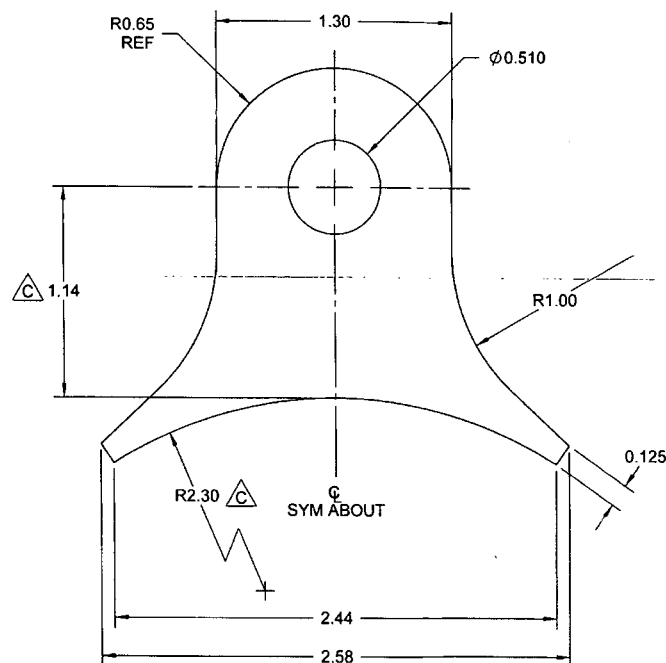
RELEASED
08/12/08 NW

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR
PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.34 lbs

C	DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERRED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20.		AJS	08.12.02
B	UPDATE M-SPEC		PH	05.06.14
A	NEW ISSUE		PH	05.03.08
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C	
MFG. APPR.	<i>[Signature]</i>	D3404	SHEET 1 OF 2	
APPROVED	<i>[Signature]</i>	TITLE	SCALE	
DE APPR.	<i>[Signature]</i>	GHW LUG	NTS	
DATE	08.12.02		COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

2.00
 1.8 H₂O
 2600
 880



RELEASED

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3404	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GHW LUG	NTS
DATE	08.12.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO31709**

Purchase Order Date 3/15/2016

PO Print Date 3/15/2016

Page Number 2 of 3

Order From :

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

VC-MET003

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613 678 3957

Ship To Contact

Ship To Phone

Ship Via:

Dart Truck

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 10

CAD

Destination-Collect

3 D3404-1P GHW/ Lug 4/5/2016 Yes 4/5/2016

67.00

Each

\$29.90

\$2,003.30

AS PER DWG D3404 REV. C
B142472

NOTE: PART D3404-1 REQUIRER CHAMFER ON ALL EDGES 45° .060"

Sp/6-ALUS

Line Total:

\$2,003.30

4 D3886-1P

Lug

4/5/2016

Yes

4/5/2016

57.00

Each

\$29.90

\$1,704.30

AS PER DWG D3886 REV. B
B142654

Line Total:

\$1,704.30

Note:

3/15/2016



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21181
Date: Mar 31, 2016
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 31709	Sold By: VanDenYssel, David
Shipped By: your truck	Ship Date: Mar 31, 2016

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3278-1 Support, as per drawing D3278 Rev.C	Each	80	80 59	
D3278-2 Support, as per drawing D3278-2 Rev.C	Each	80	60	
D3404-1 GHW LUGS, as per drawing D3404-1 Rev.C Part D3404-1 requires Chamfer on all edges 45° .060°	Each	67	67	
D3886-1 Lug, as per drawing D3886 Rev.B	Each	57	57	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by <u>SP / 16-01-05</u>		Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
60	D3278-1	Lug Material Batch# 141498	31709
60	D3278-2	Lug Material Batch# 139071	31709
67	<u>D3404-1</u>	Lug Material Batch# <u>142472</u>	31709
57	D3886-1	Lug Material Batch# 142654	31709

DAS
16
9-89

16/04/06

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, March 31, 2016